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RBW6705G04131-3G

Job Sheet 200717



Part No: RBW6705G04131-3G

Job Qty: 4 pcs

Part Name: Rigging Pin Assembly No.5



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/28/19

Description:

Type: SOLD

Note: DWG RBW6705G04131-3G Rev B IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	10/28/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	4 pcs	10/28/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	4 pcs	10/28/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

GP 19-09-30

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Plex 9/17/19 10:35 AM Dart.lajeunesse.marie

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	4 pcs	10/28/19	0.00 0.00		QC 21 - SA - 21	Das 21
					QC 21 - SA - 70	8-As
					QC 21 - SA - 53	

OCT 07 2019

Part Op 110 - (Small Fab) - Assemble as per DWG, Sheet 1

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) Black ink stamp T/N on flag to fit as per DWG.

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	8 Ea (2 ea)	110-Small Fab - 1	5199293
94505A533	Rigging Pin Assembly, No. 5, Ø1/4" x 2" 56	4 Ea (1 ea)	110-Small Fab - 1	5118685x1 + 26724x3
CL-2-C	Lanyard Wire 26/32	5.3200 ft (1.33 ea)	110-Small Fab - 1	5196004
NAS1756-12	Remove Before Flight 25	4 Ea (1 ea)	110-Small Fab - 1	700859

Job Allocations

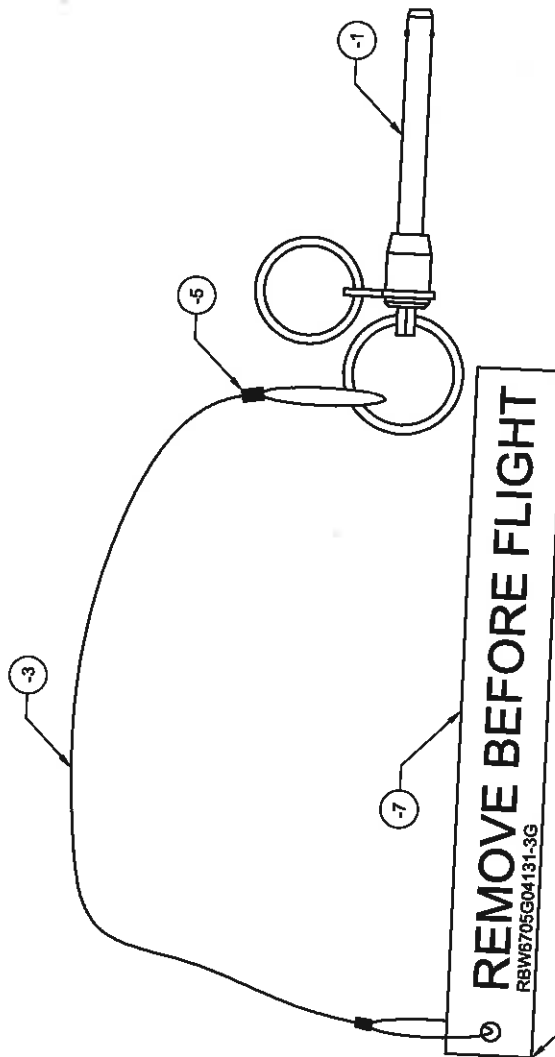
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	3896T31	8	608	0
	94505A533	4	3	0
	CL-2-C	5	1,101	0
	NAS1756-12	4	302	0

Part Specifications

Specifications could not be found.

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
A	ADDED NOTE 2.	8/29/12	RAC
B	CORRECTED BOM QUANTITIES. CH'D -1 P/N FROM RED #DARS-030 TO MCMASTER-CARR #84505A533.	2/13/13	BIM
			RW



NOTES

1. ALSO PART OF KIT RBW6705G00131-3G.

RED BARN MACHINE RIGGING PIN ASSY, N° 5		DWG NO. RBW6705G04131-3G REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS .XXX ± .006 FRACTIONS 1/32 ANGLES ± 5° UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DRAWN BY: PERRITT APPROVED: <i>[Signature]</i> CHECKED: <i>[Signature]</i> SPEC: <i>[Signature]</i> USED ON MODEL: AGUSTA SCALE: NTS DATE: 1-28-10 SHEET: 1 of 1

ASST ASSY QTY	BIO	PART #	UNIT QTY	DESCRIPTION	MATERIAL	BIO INFORMATION OR SPECIFICATIONS	Pg.
	BIO	-1	1	RIGGING PIN ASSY, N° 5	S.S.	Ø1/4 x 2 RING HANDLE MCMASTER-CARR# 94505A533	1
	BIO	-3	1	LANYARD WIRE	COATED STEEL	Ø1/16 x 16 CARR LANE #CL2C	1
	BIO	-5	2	FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMASTER-CARR #8896T31	1
	BIO	-7	1	REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ ☐				Cross tube ☐ ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ ☐				Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ ☐				Engineering ☐ ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐ ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)													
Description Work Order Deviation				Disposition															
										Completed By									
										Lead hand / Supervisor									
										QC / QA Coordinator									
Root Cause				FAULT CATEGORY															
Operator ☐				Contamination ☐				Power Loss/Surge ☐				Positioned Wrong ☐							
Manufacturing Process ☐				Misaligned/off center ☐				Folio/Program ☐				Outside Tolerance ☐							
Equip/Tooling ☐				BOM/Route ☐				Grain Direction ☐				Drawing ☐							
Handling/Preservation ☐				Broken/Damage/Defect ☐				Weld ☐				Finish ☐							
Material ☐				Incomplete/Unclear Instructions ☐				Wrong Stock Pulled ☐				Part Lost/Missing ☐							
Product Improvement ☐				Drill Holes ☐				Out of Sequence ☐				Misread ☐							
Process Improvement ☐				Fit/Function ☐				Off-set/Set-up ☐											
Human Factors ☐				Other/Details: _____															